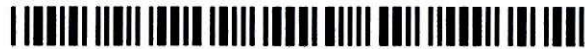




Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

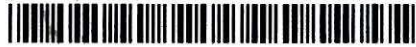
D3572-041
Job Sheet 179750-A



Part No: D3572-041

Job Qty: 3 ea

Part Name: Guide



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/12/18

Job Tracking No:

Due Date: 7/18/18

Created By: Eric Larocque

Type: Stock

Description:

Note: DWG REV D IPP Rev:A New Issue 07-02-07 JLM IPP rev B revB dwg EC IPP Rev:C Removed D3572-7 Cap
07-06-11 JLM IPP Rev:D 08-05-27 Review process of IPP DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
120	QC	3 pcs		7/18/18	0.00	0.00	QC5		
130	Large Fab	3 pcs		7/18/18	0.00	2.91	Large Fab 2		JBL
140	QC	3 pcs		7/18/18	0.00	0.00	QC9		EL
150	QC	3 pcs		7/18/18	0.00	0.00	QC5		EL
180	HandFinish	3 pcs		7/18/18	0.00	0.27	HandFinish1		SA 18-07-13
190	Powdercoat	3 pcs		7/18/18	0.00	0.19	Powdercoat3		BR 18-07-17
200	QC	3 pcs		7/18/18	0.00	0.00	QC3		9-89
210	Packaging	3 pcs		7/18/18	0.00	0.00	Packaging3-1	ST25600	DAS JUL 24 2018
220	QC21-SA	3 Ea		7/18/18	0.00	0.00	QC21		21 JUL 24 2018

Part Op 130 - ***USE DT8947 DT8944*** 1-Weld D3572-5 bracket to D3572-1 as per Dwg D3572 2- Grind weld flush at the end
Descriptions: of tube only 3- Weld D3572-3 guides to D3572-1 as per dwg

190 - START TIME: 8:55 OVEN TEMPERATURE: 320 FINISH TIME: 9:05 M136370

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3572-3	Guide	12 Ea (4 ea)	130-Large Fab	So 84560
D3572-5	Bracket	3 Ea (1 ea)	130-Large Fab	163333-1 So 41138-2

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
130-Large Fab	D3572-3	12	76	0
	D3572-5	3	14	0

Part Specifications

Specifications could not be found.

Plex 7/12/18 6:47 AM dart.larocque.eric



Container No: S090999



Part: D3572-041

Job No: 179750-A

Serial No/Batch: S090998

Revision:

Inspector:

Exp Date:

Instructions:

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 832-6200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 07/12/18

340
82
88-8

340
75
88-8